

BNPM/NCB/CPPB/0678 /2021-22	BANK NOTE PAPER MILL INDIA PRIVATE LIMITED Tender for Supply of Collapsible Plywood Packing Boxes on Annual Rate Contract basis at BNPM Plant, Mysuru CORRIGENDUM NO. 1	SHEET 1 OF 1
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CORRIGENDUM No. 1, DATED 08.03.2022

FOR

TENDER NO. BNPM/NCB/CPPB/0678/2021-22 dated 22.02.2022

**TENDER FOR SUPPLY OF COLLAPSIBLE PLYWOOD
PACKING BOXES ON ANNUAL RATE CONTRACT BASIS AT
BNPM PLANT, MYSURU**



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	Tender for Supply of Collapsible Plywood Packing Boxes on Annual Rate Contract basis at BNPM Plant, Mysuru CORRIGENDUM NO. 1	

1.0 SCOPE OF THIS CORRIGENDUM

1.1 This corrigendum dated 08.03.2022, is issued for,

(a) Technical clarifications raised in pre-bid meeting.

1.2 Except for details mentioned herein, all other details contained in the tender no. BNPM/NCB/CPPB/0678/2021-22 dated 22.02.2022, shall remain applicable and unchanged.

2.0 REVISION TO THE TENDER:-

2.1 Clause no. 1.1 (a) is as below,

S No	Tender Clause	Bidders Query	BNPM Remarks
1.	<u>Section VII - Technical Specifications (Side Cover Design):</u> a. 25 gauge tin sheet embossed from 50mm from edges on sides of the ply for collapsible purpose.	a. We use 26/27 gauge thickness Galvanized steel strip.	Gauge thickness to be maintained as per tender specifications.
2.	b. Dimensions of tin sheet: 22-25 12 22-25.	b. Can we get tolerance here for 12 mm.	Tolerance shall be ± 1 mm.
3.	<u>Section VII - Technical Specifications (Top Cover Design):</u> a. 15mm dia hole/arrowhead/spike 50mm (max) gap in tin sheet to emboss its edges in	a. These are all machine specific. Our design is spikes design and not round as shown. And even the distance between the spikes is machine controlled depending on the	Hole/Arrowhead/Spike is acceptable as mentioned in tender. Maximum gap between hole/arrowhead/spike is given in tender.



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	plywood board for fixing sheets.	perimeter of the box.		
4.	b. 21 gauge (0.8mm) tin sheet. Must be folded/finished to remove sharp edges.	b. Every manufacturer uses the thickness as per capacity of their machine. NEFAB uses 22 gauge In NEFAB boxes there is no folding of the sheet on the edges. But we ensure that there will not be any sharp edges.	Gauge thickness to be maintained as per tender specifications. Sheets to be Folded/Finished to remove sharp edges, both options are available to the supplier as per tender.	
5.	<u>Section VII - Technical Specifications (Pallet):</u> a. 21 gauge (0.8mm) tin sheet, with height atleast 5 +/- 1mm higher than the top surface of the plywood. Must be folded/finished to remove sharp edges.	a. Every manufacturer uses the thickness as per capacity of their machine. We use 22 gauge. In NEFAB boxes there is no folding of the sheet on the edges. But we ensure that there will not be any sharp edges. Same as in the case of COVER.	Gauge thickness to be maintained as per tender specifications. Sheets to be Folded/Finished to remove sharp edges, both options are available to the supplier as per tender.	
6.	b. The joint of the tin sheet should be sandwiched between pallet top and batten to prevent its ejection. c. Dimensions of batten: 100 x 48 x L+20.	b. The joint won't be on top of the runner. It will be on the Length side. Trials under way and we hope we can achieve it. At the moment the Profile will be in TWO pieces and joint is on the Long Side just beside the wooden runner.	Supplier shall ensure that the metal sheet should not get ejected from the plywood as ejection of sheet can cause injury and damage the epoxy flooring.	



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7.		c. In the write up, SPECIFICATION FOR PLY WOOD BOXES Point 6 & Also in SECTION VIII – QUALITY CONTROL REQUIREMENTS Point 9 its mentioned 98mm. “Batten size – 98mm (height) X 48mm (width) X (L+20) mm long for pallet. Tolerance in runners is ±2mm.”	Batten size: 98mm (H) x 48mm (W) x (L+20)mm length. Tolerance for batten is ± 2mm.
8.	<u>Section VII - Technical Specifications (Nails):</u> 10 SWG, 75mm long 5/6 galvanized ring/screw shank nails in a row to be used to join bottom batten. The nail heads should not protrude out on pallet surface.	We don't get coil nails in Galvanized. We use screw shank nails that have rust resistant coating	10 SWG, 75mm long 5/6 ring/screw shank nails of steel in a row to be used to join bottom batten. Suppliers shall ensure that all the nail heads are below the top surface of pallet to prevent transferring of coating to the material placed above the pallets.
9.	<u>Section VII - Technical Specifications:</u> All plywood and battens should be fine finished and free from knots, cracks and other wood defects.	These are Naturally occurring phenomena and may not be controlled as Knots, superficial shallow cracks happen due to wood loosing further moisture.	As per tender.

